

Date: Thursday, 04/12/2008 9:47:38 AM
User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : CABLE GUARD
Job Number : 43905	
Estimate Number : 12407	
P.O. Number :	Part Number : D3499042
This Issue : 04/12/2008 S.O. No. :	Drawing Number : D3499 REV B
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL /MED FAB	Drawing Revision : B
Previous Run : 43897	Material :
Written By :	Due Date : 12/01/2008 Qty: 5 Um: Each
Checked & Approved By : <u>JUL 08 12.04</u>	
Comment : Est Rev:A New Issue 06-05-05 JLM	
Est Rev:B As per Rev B 06-08-31 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D34992	Mounting Plate
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Comment: Qty.: 1.0000 Each(s)/Unit Total: ⁵4.0000 Each(s)

MOUNTING PLATE

Batch: 43906

2.0	D34993	Plastic Cable Guard
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Comment: Qty.: 1.0000 Each(s)/Unit Total: ⁵4.0000 Each(s)

PLASTIC CABLE GUARD

Batch: 43907

3.0	D34995	Placard
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Comment: Qty.: 2.0000 Each(s)/Unit Total: ¹⁰8.0000 Each(s)

PLACARD

Batch: 43908

4.0	AN3C5A	Bolt
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Comment: Qty.: 2.0000 Each(s)/Unit Total: ¹⁰8.0000 Each(s)

Bolt

Batch: M110002

5.0	AN3C6A	BOLT
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Comment: Qty.: 3.0000 Each(s)/Unit Total: 12.0000 Each(s)

BOLT

Batch: M108880

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 04/12/2008 9:47:38 AM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABLE GUARD

Job Number: 43905

Part Number: D3499042

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

AN960C10L

washer



Comment: Qty.: 10.0000 Each(s)/Unit Total: ⁵⁰40.0000 Each(s)

washer

Batch: M109174

SS 08/12/22 (5)

7.0

MS210433

Nut



Comment: Qty.: 5.0000 Each(s)/Unit Total: ²⁵20.0000 Each(s)

Nut

Batch: M109535

SS 08/12/22 (5)

8.0

NAS1515H3L

WASHER



Comment: Qty.: 5.0000 Each(s)/Unit Total: ⁷⁵20.0000 Each(s)

WASHER

Batch: M109962

SS 08/12/22 (5)

9.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1
Assemble as per Dwg D3499

FF 08/12/23

10.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB 08/12/23 (5)

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

8/12/24

scf

12.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 08/12/24

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

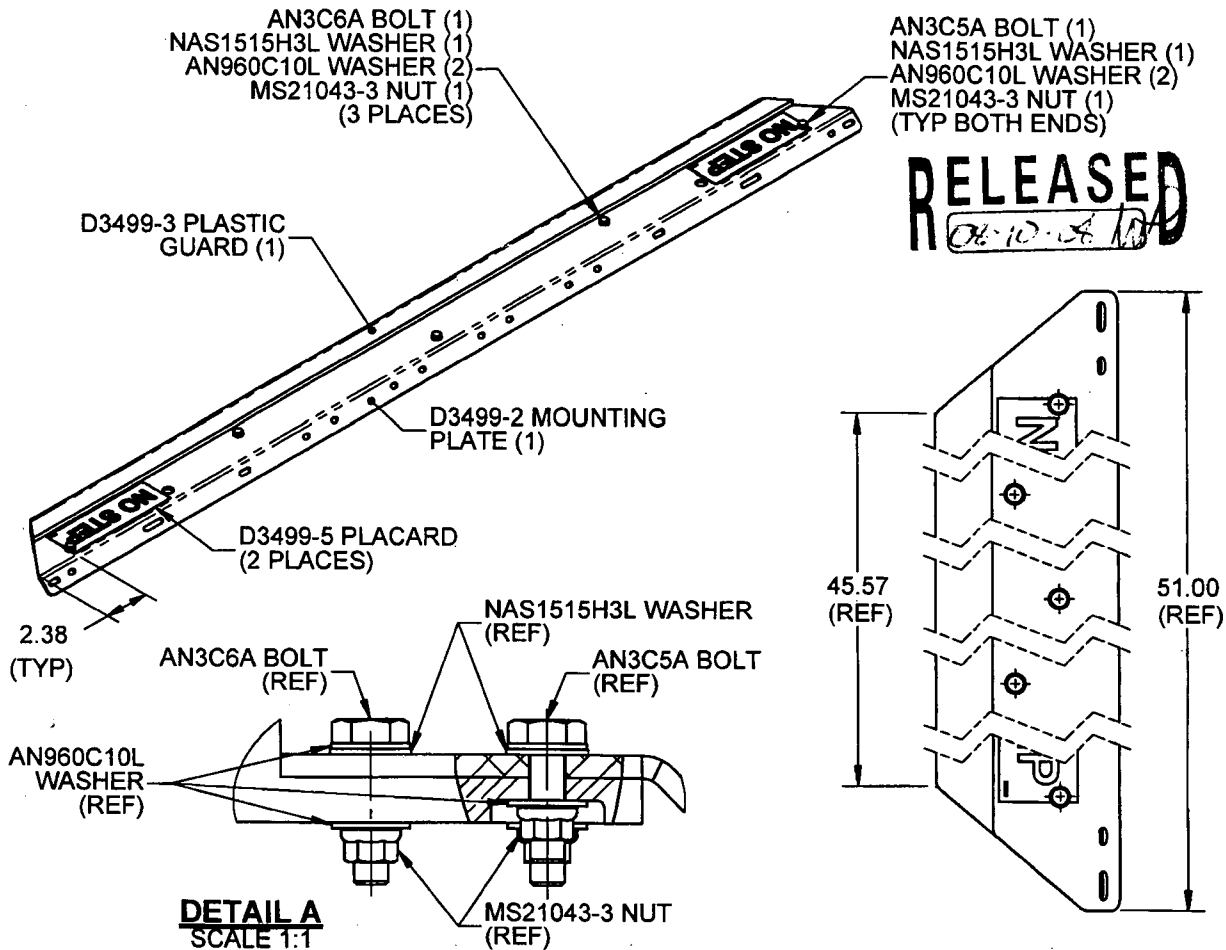
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

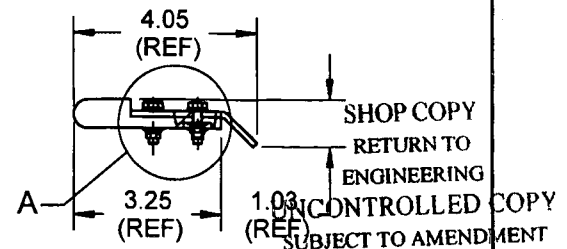


DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED <i>PH</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3499	REV. B SHEET 1 OF 4
DATE 06.08.15		TITLE CABLE GUARD	SCALE 1:4
A	06.04.11	NEW ISSUE	
B	06.08.15	RE-DESIGN D3499-2F/-3	



D3499-042 CABLE GUARD ASSEMBLY

QTY -042	P/N	DESCRIPTION
X	D3499-042	CABLE GUARD ASSEMBLY
1	D3499-2	MOUNTING PLATE
1	D3499-3	PLASTIC GUARD
2	D3499-5	PLACARD
2	AN3C5A	BOLT
3	AN3C6A	BOLT
10	AN960C10L	WASHER
5	MS21043-3	NUT
5	NAS1515H3L	WASHER



NOTES:

- 1) TOLERANCES ARE PER DART 018.1 UNLESS OTHERWISE NOTED
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.010

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries